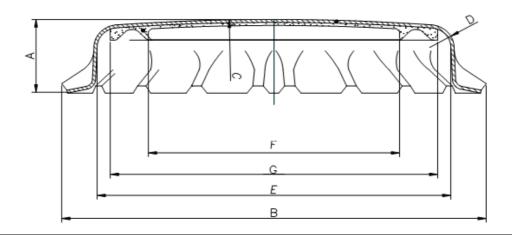


**TL-KU-01** 

**TL-KU-01** 



A – Height of the crown cork	mm	6.0	± 0.15
B – Outside diameter of the crown cork	mm	32.1	± 0.20
C – Top radius	mm	180	± 25
D - Padius of the corrugation	mm	1 7	± 0.1

E – Internal diameter of the crown Cork	mm	26.75	TOLERANÇES
A=-Height of the crown fork liner	mm	69.00	± 0. <u>1</u> 5
B - Outside diameter of the crown cork	mm	32 <sub>4</sub> 1 <sub>76</sub>	± 0. <u>2</u> 0
C – Top radius PARAMETERS	mm	180	± 25
D – Radius of the corrugation	mm	1.7	The parameter+i9.dependent on the
E Pressure retention E Internal diameter of the crown cork	mina mina	Min.7500	processing conditions and the bottles used; it should be verified by the user
FReatotamendiamatemetether linercapping head	n <b>ulu</b> u	1 <b>2802</b> 5	± 0.02
Dia Outside of the metern pédither diver cork	LUULUU.	2 <b>3</b> 8 <b>7.6</b> 0	+ 0.20

## **MATERIALS**

Pressure retention

Recommended diameter The Happing head Diameter of the crimped crown cork

**MATERIALS** 

Liner Internal coating

CROWN GENOSURE

LINGEPOSE

Internal coating

Steel metal sheets acc to CSN EN 10202:2003

mm Tin coating 8.25 mm 28.60 Chromium coating

The parameter is dependent on the p0.226sing0.22ditions and the bottles used; it should be verified by the user 2.8/2.8 g m², others upon request 50 mg / m<sup>2</sup>, others upon

request 0.20 - 0.22 mm

Strel meetal vathepten acquest) tadish EN 19202:2003

2.8/2.8 g m², others upon Golden, **Tinvenating**e, transparent lacquer

Base coating, print, transparers danguem², others upon Chromium coating
Crown corks Φ26 PRY-OFF with liner profiles 916 – suitable est bottles with neck finish according to CE.T.I.E (Intermative alphaentre of Bottling and Packaging) GME 13.01 and GME 13.02 standards and appropriate for closing bottles filled with: juices, mineral waters, beers, soft and other alcoholic drinks up to 20% of vol.

Golden, white, transparent lacquer

Product codeutside coating Prepared by:

Colours

Approved by Base coating, print, transparentiamuer

Martin Huňař Crown corks Φ26 PRY/DET with dinen profiles 916 – suitable for bottles with neck finish according to CE.T.I.E (Interphancia Blueh ωται τιξειτ Grid β Blains, and repression of Bullion (Interphancia) appropriate for closing bottles filled with: juices, mineral waters, beers, soft and other alcoholic drinks up to 20% of vol.

mineral waters, beers, softlar up to 20% of vol

Prepared by: Approved by: **Effective date:** Version: Martin Huňař Vladimír Buhla 10.0 22.3.2019 **Production Manager** CEO